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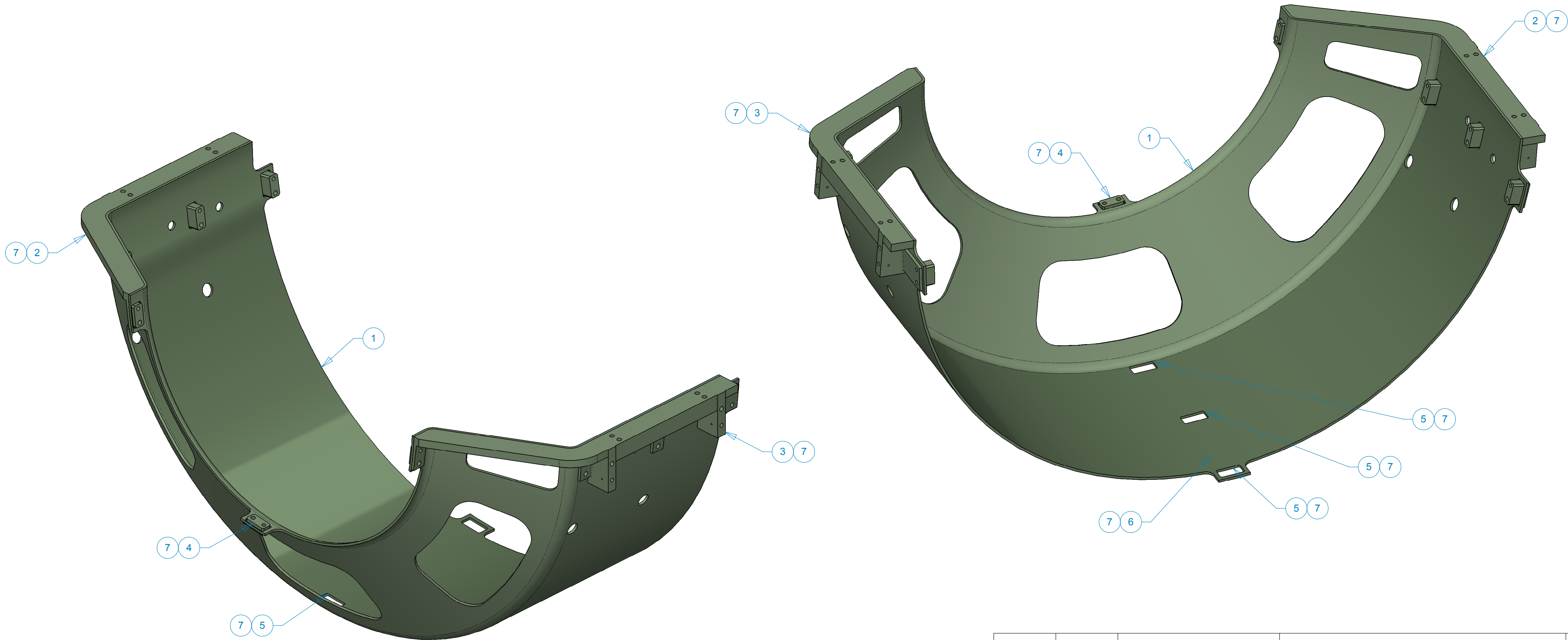
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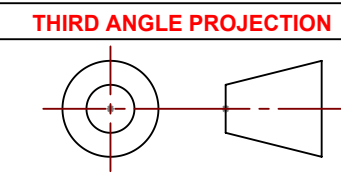
2

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	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED



ITEM NO.	QTY.	PartNo	Description	Material
1	1	111-PHX-01-3101-1	FVTX Cage Shell	
2	1	111-PHX-02-3102-1	FVTX Cage External Mounting Block 1	
3	1	111-PHX-02-3103-1	FVTX Cage External Mounting Block 2	
4	1	111-PHX-01-3104-1	FVTX Cage Station 1 Mounting Block	
5	3	111-PHX-01-3105-1	iFVTX Cage Station 2,3, 4 Mounting Block	
6	1	111-PHX-01-3106-1	FVTX Cage Stiffening Wedge	
7	1		Adhesive	HYSOL 9396



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DECIMALS X = +/- .5 .X = +/- .25 .XX = +/- .1 .XXX = +/- .05				ANGULAR .X = +/- 30' .XX = +/- 15'		TITLE PHENIX CENTRAL UPGRADE FVTX CAGE BONDED ASSEMBLY			
FINISH				SIGNATURE		DATE			
PART NO. 111-PHX-02-3100-1		Designer		Roger L. Smith		7/25/2008			
		Drawn		Roger L. Smith		7/25/2008			
		Checked		RJ Ponchione		11/19/2009			
		Engineer		RJ Ponchione		7/25/2008			
		Approved		RJ Ponchione		11/19/2009			
SURFACE FINISH = 250				DWG. NO.		SIZE		SHEET NO.	
				111-PHX-02-3100		D		1 of 3	
				SCALE 3:4				REVISION	

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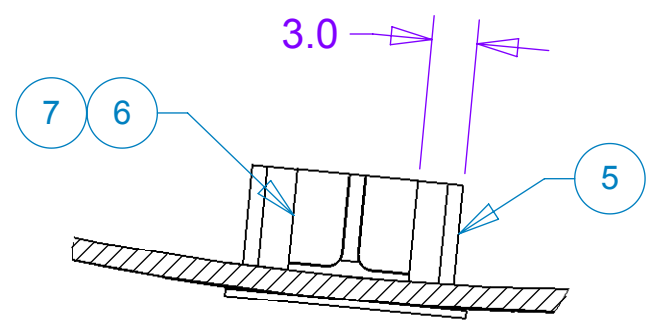
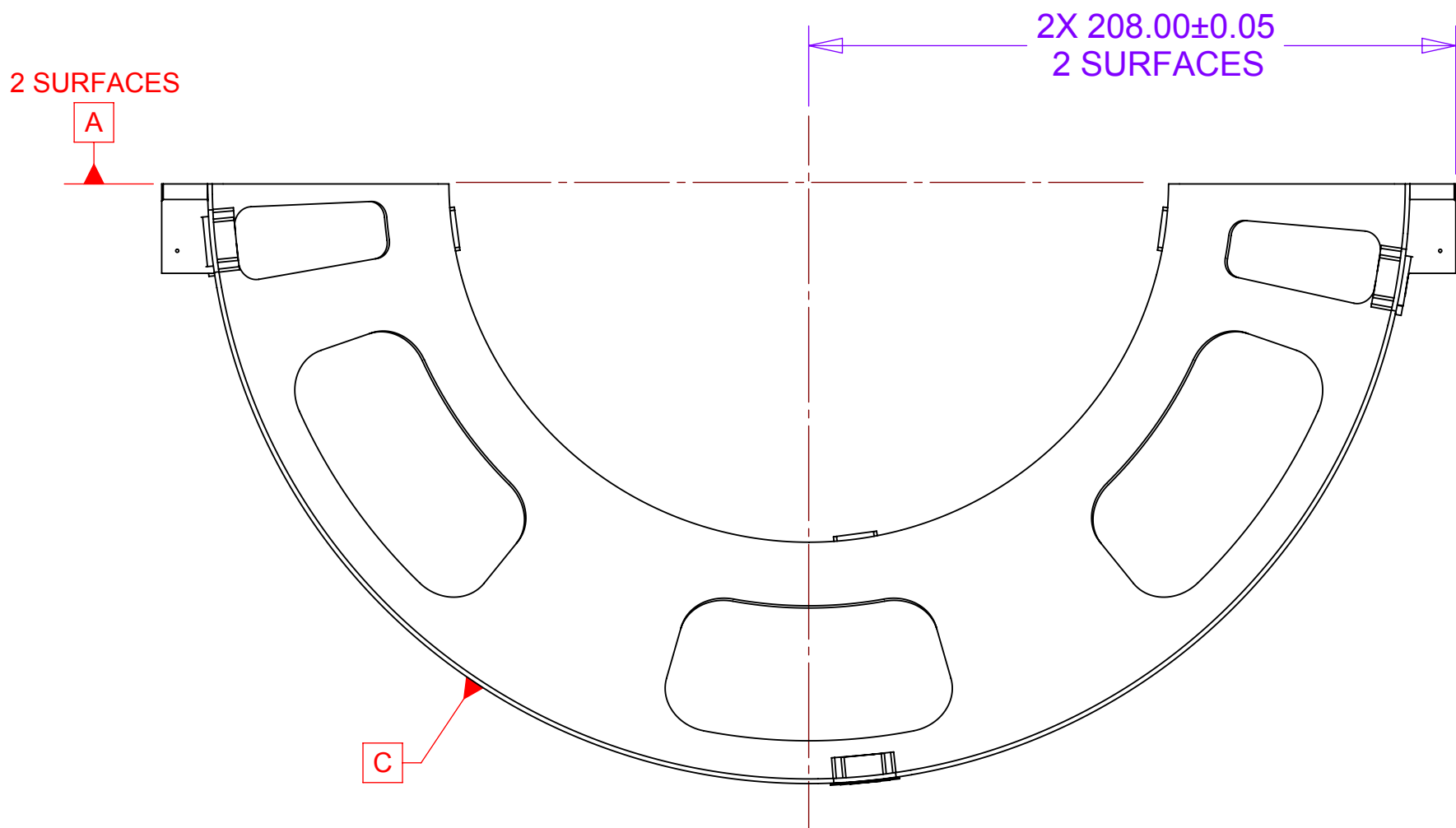
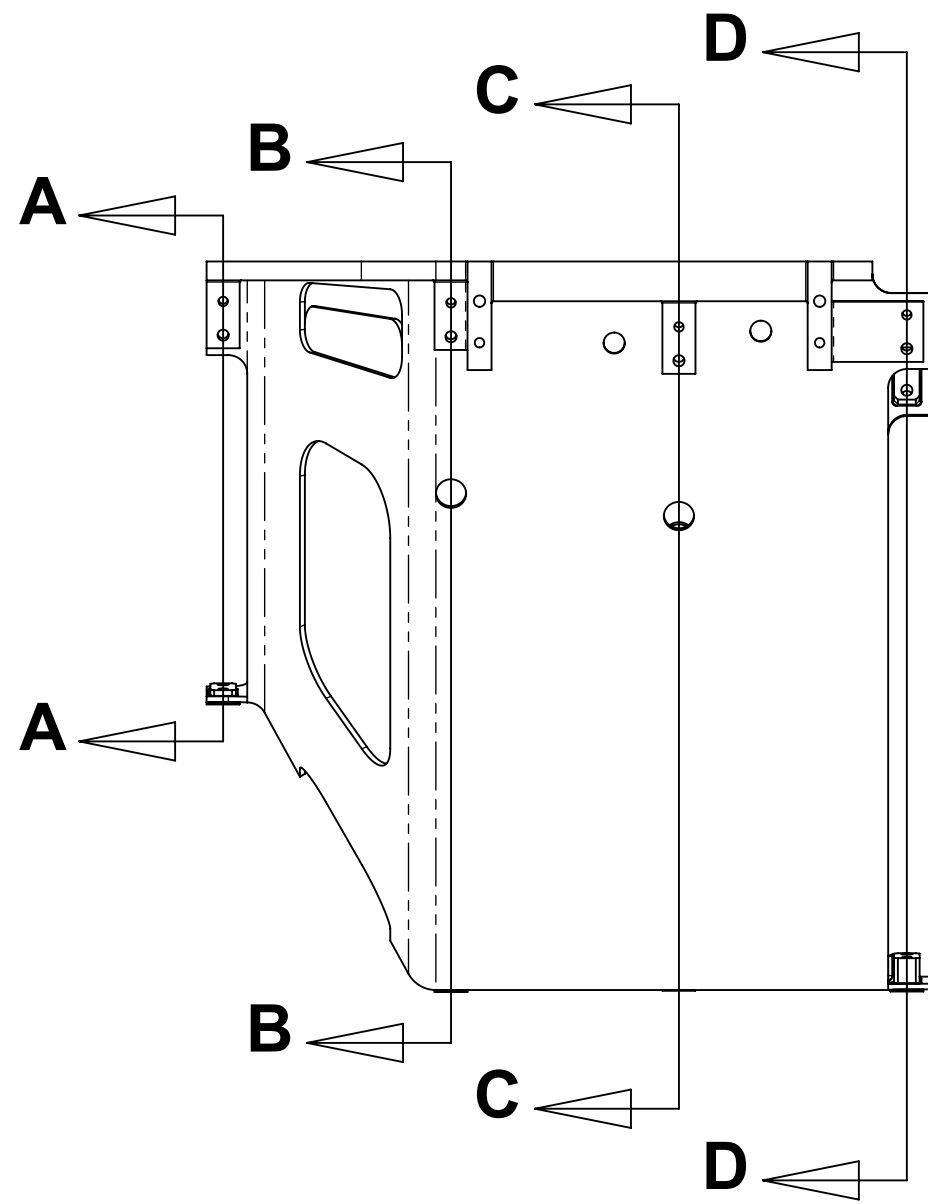
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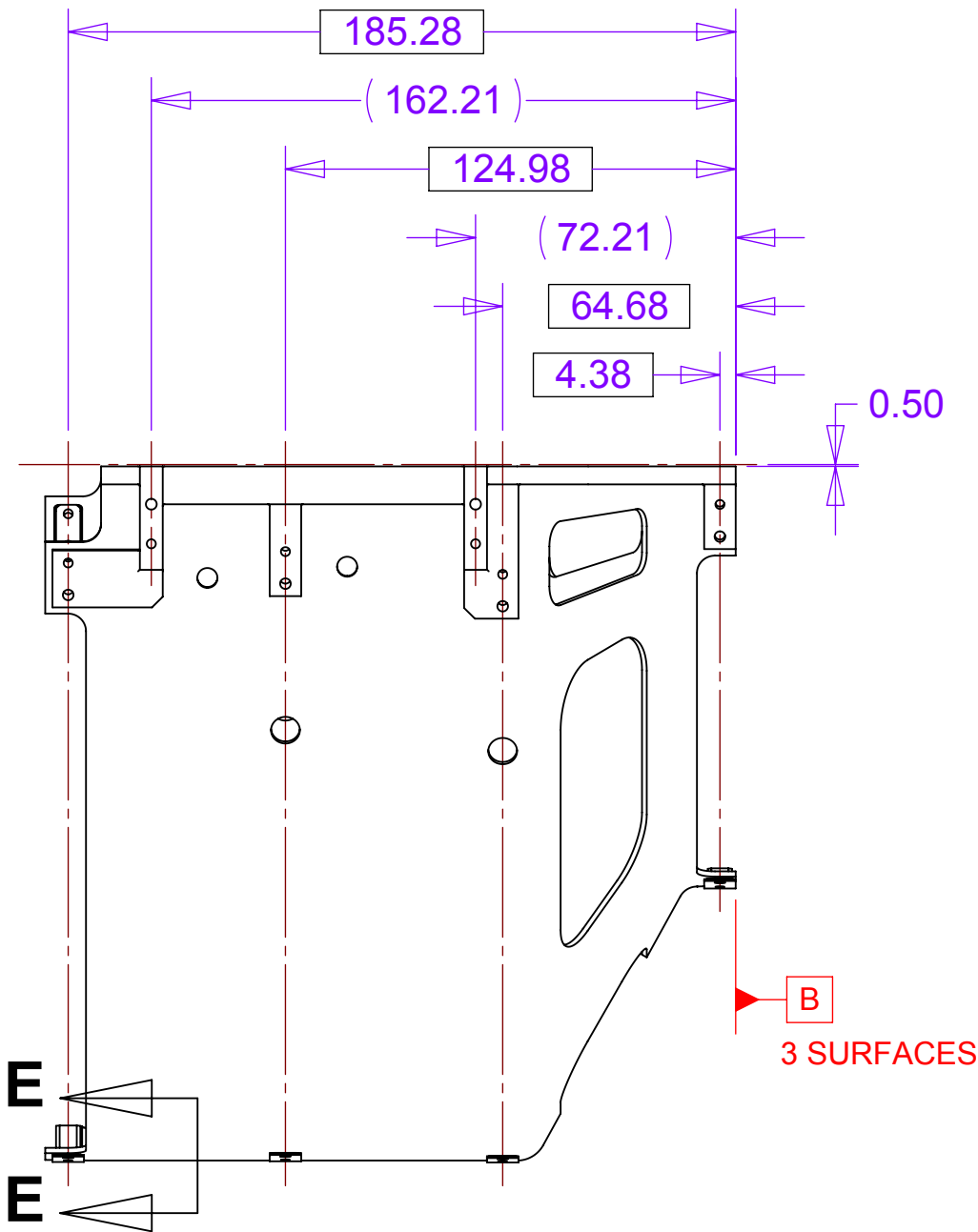
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SECTION E-E
SCALE 2 : 1



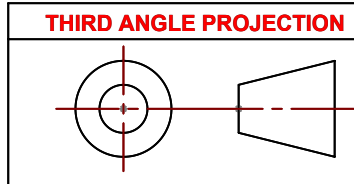
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				TITLE PHENIX CENTRAL UPGRADE FVTX CAGE BONDED ASSEMBLY				
DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .005		ANGULAR = +/- .30'		SURFACE FINISH = 125				
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-02-3100		SIZE	SHEET NO.
		Designer	Roger L. Smith	7/25/2008			D	2 of 3
		Drawn	Roger L. Smith	7/25/2008				
		Checked	RJ Ponchione	11/19/2009				
		Engineer	RJ Ponchione	7/25/2008				
PART NO. 111-PHX-02-3100-1		Approved	RJ Ponchione	11/19/2009	SCALE 1:1	REVISION		

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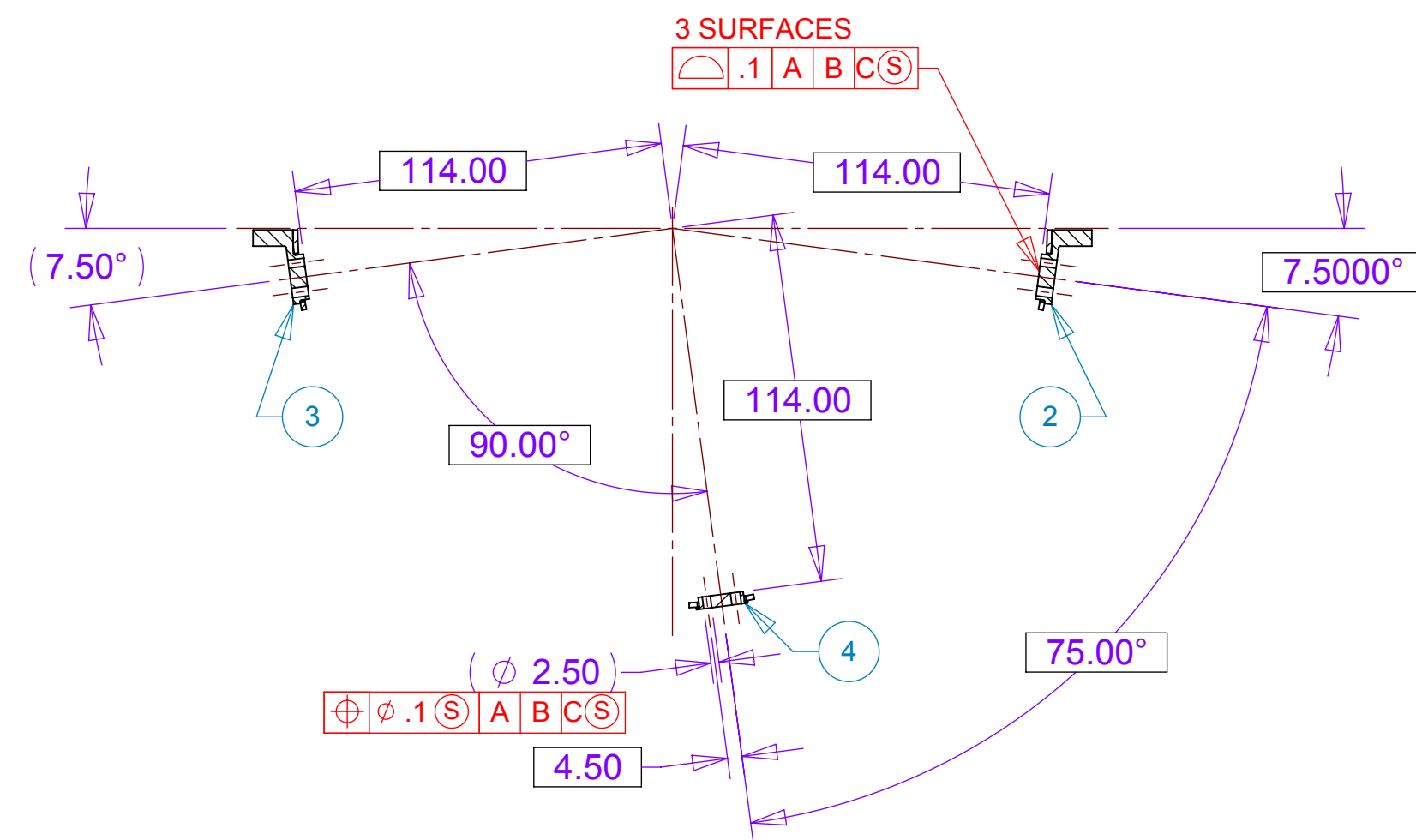
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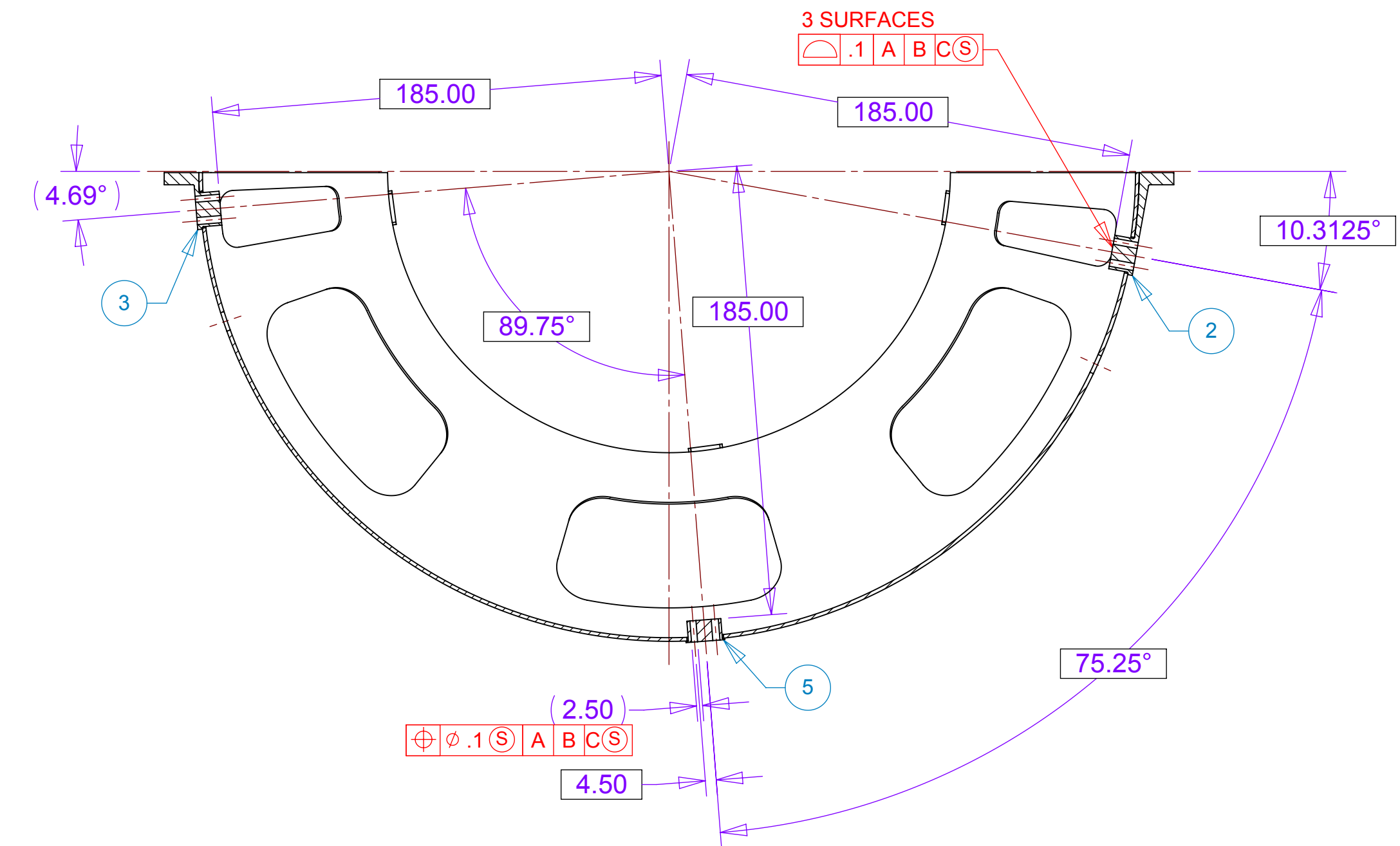
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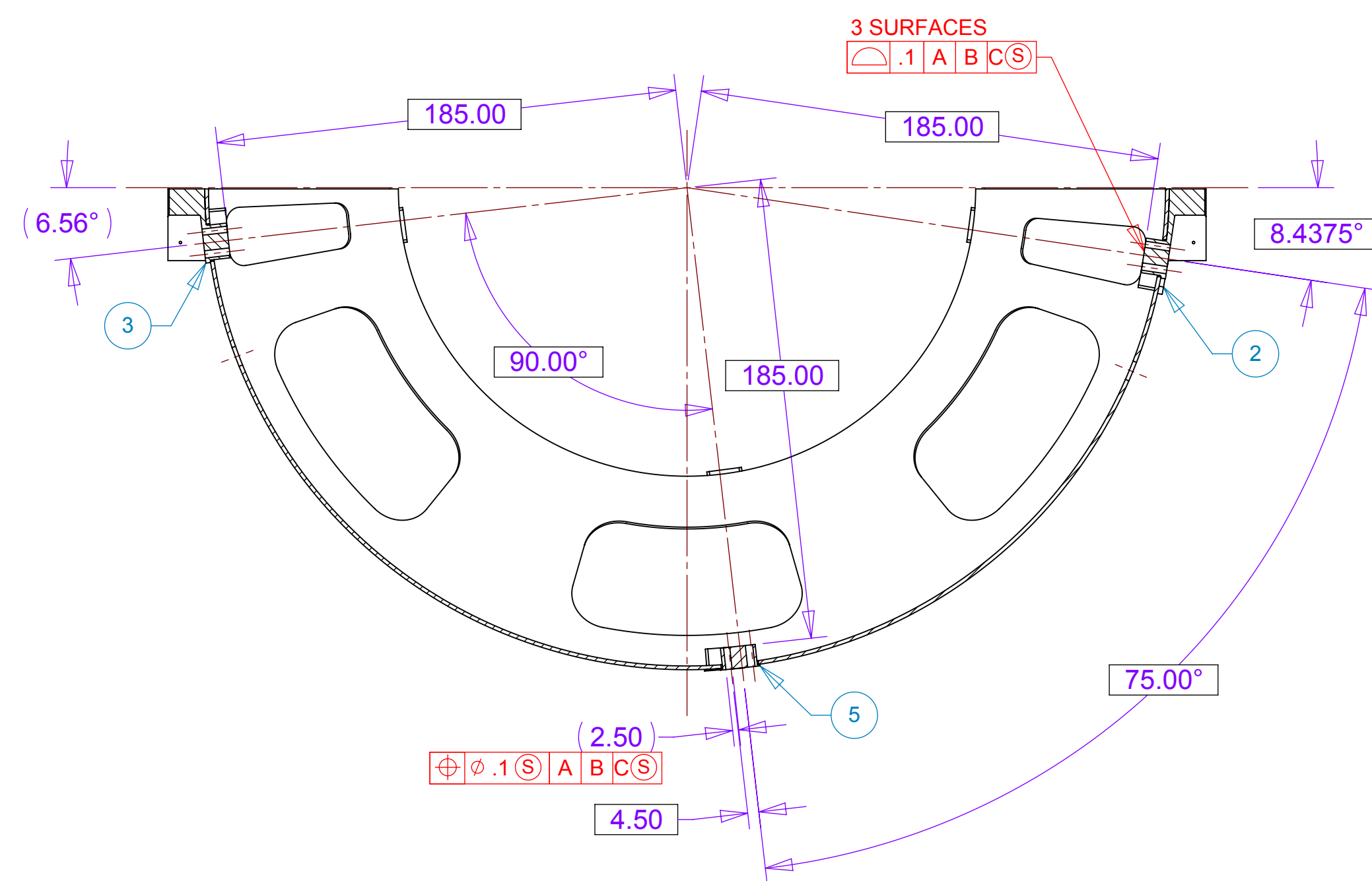
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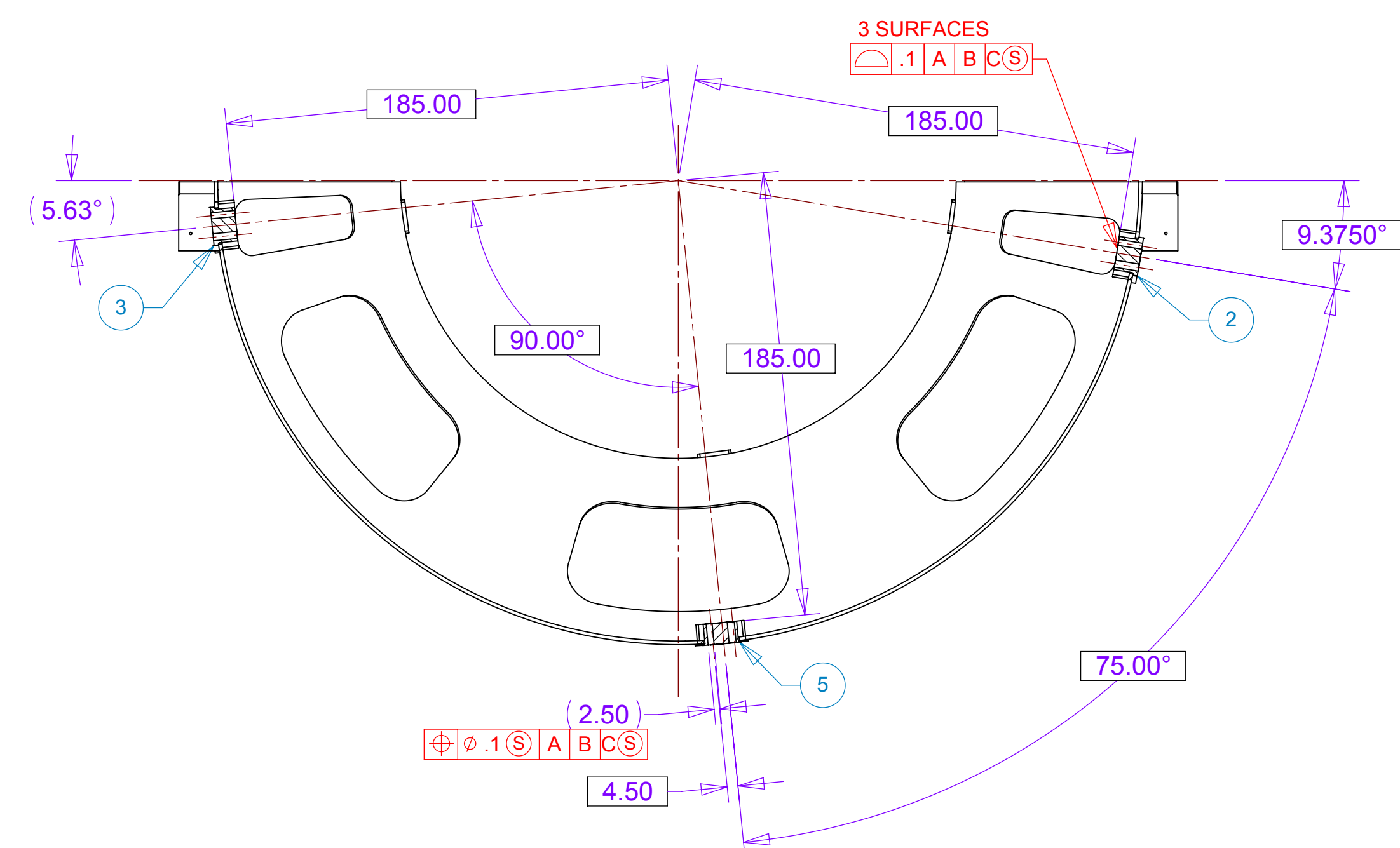
SECTION A-A
SCALE 1 : 2



SECTION B-B
SCALE 1 : 2



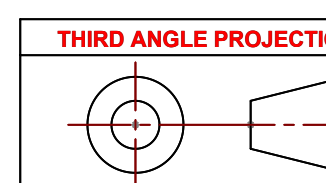
SECTION C-C
SCALE 1 : 2



SECTION D-D
SCALE 1 : 2

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DIMENSIONS ARE IN INCHES
-TOLERANCES-

DECIMALS ANGULAR = +/- 30'

.X = +/- .1

.XX = +/- .01

.XXX = +/- .005

SURFACE FINISH = 125

FINISH

PART NO.

111-PHX-02-3100-1

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

	SIGNATURE	DATE
Designed by	Roger L. Smith	7/25/2008
Drawn by	Roger L. Smith	7/25/2008
Checked by	RJ Ponchione	11/19/2008
Engineered by	RJ Ponchione	7/25/2008
Approved by	RJ Ponchione	11/19/2008

HYTEC, INC

TITLE

**PHENIX CENTRAL UPGRADE
FVTX CAGE
BONDED ASSEMBLY**

DWG. NO.	SIZE	SHEET NO.
111-PHX-02-3100	D	3 of 3

SCALE	1:1	REVISION
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